

INK 291 PVC BLACK**SECTION 1. Identification of the substance/mixture and of the company/undertaking.****1.1. Product identifier.**

Code: **291**
Product name: **INK 291 PVC BLACK**

1.2. Relevant identified uses of the substance or mixture and uses advised against.

Intended use: **Printing Ink Industrial Use.**

1.3. Details of the supplier of the safety data sheet.

Name: **MarCode Inc. dba Zanasi USA**
Full address: **9490 Hemlock Lane N**
District and Country: **55369 Maple Grove, Minnesota**
United States of America
Tel: **763-593-1907**
Fax:

1.4. Emergency telephone number.

For urgent inquiries refer to: **For Hazardous Materials [or Dangerous Goods] Incident**
Spill, Leak, Fire, Exposure, or Accident
Call CHEMTREC Day or Night
Within USA and Canada: 1-800-424-9300

SECTION 2. Hazards identification.**2.1. Classification of the substance or mixture.**

The product is classified as hazardous pursuant to the provisions set forth in OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200). The product thus requires a safety datasheet.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Classification and Hazard Statement.

Flammable liquid, category 2

Eye irritation, category 2

Specific target organ toxicity - single exposure, category 3

Highly flammable liquid and vapour.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Hazard pictograms:



Signal words: **Danger**

Hazard statements:

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements:

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground / bond container and receiving equipment.
P241 Use explosion-proof electrical / ventilating / lighting / . . . / equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust / fume / gas / mist / vapours / spray.
P264 Wash . . . thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves / eye protection / face protection.

Response:

P303+P361+P353 IF ON SKIN (or hair): take off immediately all contaminated clothing. Rinse skin with water / shower.
P304+P340 IF INHALED: remove person to fresh air and keep comfortable for breathing.

INK 291 PVC BLACK**SECTION 2. Hazards identification. ... / >>**

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER / doctor / . . . / if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice / attention.
P370+P378	In case of fire: use . . . to extinguish.
Storage:	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
Disposal:	
P501	Dispose of contents / container to . . .

2.2. Other hazards.

Additional hazards.

Repeated exposure may cause skin dryness or cracking.**SECTION 3. Composition/information on ingredients.****3.1. Substances.**

Information not relevant.

3.2. Mixtures.**Contains:**

Identification.	x = Conc. %.	Classification:
METHYL ETHYL KETONE		
CAS. 78-93-3	70	Flammable liquid, category 2 H225, Eye irritation, category 2 H319, Specific target organ toxicity - single exposure, category 3 H336
EC. 201-159-0		
INDEX. 606-002-00-3		
INERT		
CAS. 30		
EC.		
INDEX.		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures.**4.1. Description of first aid measures.**

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Wash immediately with plenty of water. If irritation persists, get medical advice/attention. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. In the event of breathing difficulties, get medical advice/attention immediately.

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person, unless authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed.

Specific information on symptoms and effects caused by the product are unknown.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.**5.1. Extinguishing media.**

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

INK 291 PVC BLACK**SECTION 5. Firefighting measures. ... / >>****5.2. Special hazards arising from the substance or mixture.****HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE**

Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters.**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.**6.1. Personal precautions, protective equipment and emergency procedures.**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. If the product is flammable, use explosion-proof equipment. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.**7.1. Precautions for safe handling.**

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Vapours may catch fire and an explosion may occur; vapour accumulation is therefore to be avoided by leaving windows and doors open and ensuring good cross ventilation. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire.

Avoid bunching of electrostatic charges. When performing transfer operations involving large containers, connect to an earthing system and wear antistatic footwear. Vigorous stirring and flow through the tubes and equipment may cause the formation and accumulation of electrostatic charges. In order to avoid the risk of fires and explosions, never use compressed air when handling. Open containers with caution as they may be pressurised. Do not eat, drink or smoke during use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Store in a well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.**8.1. Control parameters.****Regulatory References:**

USA	NIOSH-REL	NIOSH publication No. 2005-149, 3th printing, 2007.
USA	OSHA-PEL	Occupational Exposure Limits - Limits for Air Contaminants TABLE Z-1-1910.1000.
USA	CAL/OSHA-PEL	California Division of Occupational Safety and Health (Cal-OSHA) Permissible Exposure Limits (PELs).
EU	OEL EU	Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC.
	TLV-ACGIH	ACGIH 2016

INK 291 PVC BLACK**SECTION 8. Exposure controls/personal protection. ... / >>****METHYL ETHYL KETONE****Threshold Limit Value.**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
OEL	EU	600	200	900	300
TLV-ACGIH	-	590	200	885	300
OSHA	USA	590	200		
CAL/OSHA	USA	590	200	885	300
NIOSH	USA	590	200	885	300

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

TLV of solvent mixture: 590 mg/m3.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations.

HAND PROTECTION

Protect hands with category III work gloves (OSHA 29 CFR 1910.138).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (OSHA 29 CFR 1910.133).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84 and OSHA 29 CFR 1910.134.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties.**9.1. Information on basic physical and chemical properties.**

Appearance	liquid
Colour	black
Odour	characteristic
Odour threshold.	Not available.
pH.	Not available.
Melting point / freezing point.	Not available.
Initial boiling point.	78 °C. (172,4 °F)
Boiling range.	Not available.
Flash point.	< 23 °C. (73,4 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Lower inflammability limit.	3 % (V/V).
Upper inflammability limit.	13 % (V/V).
Lower explosive limit.	3 % (V/V).
Upper explosive limit.	13 % (V/V).
Vapour pressure.	Not available.
Vapour density	Not available.
Relative density.	0,85-0,90
Solubility	partially miscible
Partition coefficient: n-octanol/water	Not available.

INK 291 PVC BLACK**SECTION 9. Physical and chemical properties. ... / >>**

Auto-ignition temperature.	Not available.
Decomposition temperature.	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.

9.2. Other information.

Total solids (250°C / 482°F)	16,00 %
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SECTION 10. Stability and reactivity.**10.1. Reactivity.**

There are no particular risks of reaction with other substances in normal conditions of use.

METHYL ETHYL KETONE

Reacts with: light metals, strong oxidants. Attacks various types of plastic materials. Decomposes under the effect of heat.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

The vapours may also form explosive mixtures with the air.

METHYL ETHYL KETONE

May form peroxides with: air, light, strong oxidising agents. Risk of explosion on contact with: hydrogen peroxide, nitric acid, sulphuric acid. May react dangerously with: oxidising agents, trichloromethane, alkalis. Forms explosive mixtures with: air.

10.4. Conditions to avoid.

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

METHYL ETHYL KETONE

Avoid exposure to: sources of heat.

10.5. Incompatible materials.**METHYL ETHYL KETONE**

Incompatible with: strong oxidants, inorganic acids, ammonia, copper, chloroform.

10.6. Hazardous decomposition products.

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

SECTION 11. Toxicological information.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects.ACUTE TOXICITY.

LC50 (Inhalation - vapours) of the mixture:	Not classified (no significant component).
LC50 (Inhalation - mists / powders) of the mixture:	Not classified (no significant component).
LD50 (Oral) of the mixture:	Not classified (no significant component).
LD50 (Dermal) of the mixture:	Not classified (no significant component).

METHYL ETHYL KETONE

LD50 (Oral).	2737 mg/kg Rat
LD50 (Dermal).	6480 mg/kg Rabbit
LC50 (Inhalation).	23.5 Rat

SKIN CORROSION / IRRITATION.

Does not meet the classification criteria for this hazard class.

INK 291 PVC BLACK**SECTION 11. Toxicological information. ... / >>**SERIOUS EYE DAMAGE / IRRITATION.

Causes serious eye irritation.

RESPIRATORY OR SKIN SENSITISATION.

Does not meet the classification criteria for this hazard class.

GERM CELL MUTAGENICITY.

Does not meet the classification criteria for this hazard class.

CARCINOGENICITY.

Does not meet the classification criteria for this hazard class.

REPRODUCTIVE TOXICITY.

Does not meet the classification criteria for this hazard class.

STOT - SINGLE EXPOSURE.

May cause drowsiness or dizziness.

STOT - REPEATED EXPOSURE.

Does not meet the classification criteria for this hazard class.

ASPIRATION HAZARD.

Does not meet the classification criteria for this hazard class.

SECTION 12. Ecological information.

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity.

Information not available.

12.2. Persistence and degradability.

METHYL ETHYL KETONE

Solubility in water.

> 10000 mg/l

Rapidly biodegradable.

12.3. Bioaccumulative potential.

METHYL ETHYL KETONE

Partition coefficient: n-octanol/water.

0.3

12.4. Mobility in soil.

Information not available.

12.5. Results of PBT and vPvB assessment.

Information not available.

12.6. Other adverse effects.

Information not available.

SECTION 13. Disposal considerations.**13.1. Waste treatment methods.**

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

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SECTION 14. Transport information.**14.1. UN number.**

ADR / RID, IMDG, IATA: 1193

14.2. UN proper shipping name.ADR / RID: PRINTING INK or PRINTING INK RELATED MATERIAL
IMDG: PRINTING INK or PRINTING INK RELATED MATERIAL
IATA: PRINTING INK or PRINTING INK RELATED MATERIAL**14.3. Transport hazard class(es).**

ADR / RID: Class: 3 Label: 3



IMDG: Class: 3 Label: 3



IATA: Class: 3 Label: 3

**14.4. Packing group.**

ADR / RID, IMDG, IATA: II

14.5. Environmental hazards.ADR / RID: NO
IMDG: NO
IATA: NO**14.6. Special precautions for user.**

ADR / RID:	HIN - Kemler: 33 Special Provision: -	Limited Quantities: 1 L	Tunnel restriction code: (D/E)
IMDG:	EMS: F-E, S-D	Limited Quantities: 1 L	
IATA:	Cargo: Pass.: Special Instructions:	Maximum quantity: 60 L Maximum quantity: 5 L -	Packaging instructions: 364 Packaging instructions: 353

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code.

Information not relevant.

SECTION 15. Regulatory information.**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.**U.S. Federal Regulations.Clean Air Act Section 112(b):
78-93-3 METHYL ETHYL KETONEClean Air Act Section 602 Class I Substances:
No component(s) listed.Clean Air Act Section 602 Class II Substances:
No component(s) listed.

INK 291 PVC BLACK

SECTION 15. Regulatory information. ... / >>

Clean Water Act – Priority Pollutants:

No component(s) listed.

Clean Water Act – Toxic Pollutants:

No component(s) listed.

DEA List I Chemicals (Precursor Chemicals):

No component(s) listed.

DEA List II Chemicals (Essential Chemicals):

78-93-3 METHYL ETHYL KETONE

EPA List of Lists:313 Category Code:

No component(s) listed.

EPCRA 302 EHS TPQ:

No component(s) listed.

EPCRA 304 EHS RQ:

No component(s) listed.

CERCLA RQ:

78-93-3 METHYL ETHYL KETONE

EPCRA 313 TRI:

No component(s) listed.

RCRA Code:

78-93-3 METHYL ETHYL KETONE

CAA 112 (r) RMP TQ:

No component(s) listed.

State Regulations.Massachusetts:

78-93-3 METHYL ETHYL KETONE

Minnesota:

78-93-3 METHYL ETHYL KETONE

New Jersey:

78-93-3 METHYL ETHYL KETONE

New York:

78-93-3 METHYL ETHYL KETONE

Pennsylvania:

78-93-3 METHYL ETHYL KETONE

California:

78-93-3 METHYL ETHYL KETONE

Proposition 65:

This product does not contain any substances know to the State of California to cause cancer, reproductive harm or birth defects.

International Regulations.Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

Substances subject to the Rotterdam Convention:

None.

Substances subject to the Stockholm Convention:

None.

Candadian WHMIS.

Information not available.

INK 291 PVC BLACK**SECTION 16. Other information.**

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 2	Flammable liquid, category 2
Eye Irrit. 2	Eye irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

LEGEND:

- 313 CATEGORY CODE: Emergency Planning and Community Right-to Know Act Section 313 Category Code
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAA 112 @ RMP TQ: Risk Management Plan Threshold Quantity (Clean Air Act Section 112@)
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CERCLA RQ: Reportable Quantity (Comprehensive Environment Response, Compensation, and Liability Act)
- CLP: EC Regulation 1272/2008
- DEA: Drug Enforcement Administration
- EmS: Emergency Schedule
- EPA: US Environmental Protection Agency
- EPCRA: Emergency Planning and Community Right-to Know Act
- EPCRA 302 EHS TPOQ: Extremely Hazardous Substance Threshold Planning Quantity (Section 302 Category Code)
- EPCRA 304 EHS RQ: Extremely Hazardous Substance Reportable Quantity (Section 304 Category Code)
- EPCRA 313 TRI: Toxics Release Inventory (Section 313 Category Code)
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- RCRA Code: Resource Conservation and Recovery Act Code
- REL: Recommended exposure limit
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TSCA: Toxic Substances Control Act
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

GENERAL BIBLIOGRAPHY:

- GHS rev. 3
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh - Registry of Toxic Effects of Chemical Substances
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website
- 6 NYCRR part 597
- Cal/OSHA website
- California Safe Drinking Water and Toxic Enforcement Act
- EPA website
- Hazard Communication Standard (HCS 2012)
- IARC website

INK 291 PVC BLACK**SECTION 16. Other information. ... / >>**

- List Of Lists EPA: Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112® of the Clean Air Act
- Massachusetts 105 CMR Department of public health 670.000: "Right to Know"
- Minnesota Chapter 5206 Department Of Labor and Industry Hazardous Substances, Employee "Right to Know".
- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website
- Pennsylvania, Hazardous Substance List, Chapter 323

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

01 / 03 / 04 / 05 / 08 / 09 / 10 / 11 / 13 / 14.